

# Scope Certificate

Scope Certificate Number ICA-GRS-21-2392/00C

**ICEA**  
certifies that

**LUILOR S.P.A.**  
License Number ICEA-TX-1823  
Via Dei Tintori 13/15/17  
Montemurlo, 59013  
Toscana, Italy

has been audited and found to be in conformity with the

## Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):  
**Dyed fabrics (PC0025)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:  
**Manufacturing (PR0016), Preparatory (PR0022), Weaving (PR0033)\*, Dyeing (PR0008)\*, Preparatory (PR0022)\*, Finishing (PR0012)\***

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2024-07-22

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue  
Bologna, 2023-07-23

Certification Body

Standard

  
Paolo Lumaca

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Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA  
Certification Body Accredited by: IOAS ; Accreditation Number: 26  
Inspection Body: ICEA  
Auditor(s): Mr. Francesco Pazzi

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed. To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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LUILOR S.P.A.  
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled post-consumer Polyester (RM0189) + 50.00% Recycled pre-consumer Cotton (RM0106)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	35.00% Recycled pre-consumer Cotton (RM0106) + 12.00% Flax (Linen) (RM0108) + 3.00% Polyamide (RM0182) + 20.00% Acrylic (RM0156) + 25.00% Polyester (RM0186) + 5.00% Viscose (RM0238)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	57.00% Recycled pre-consumer Cotton (RM0106) + 14.00% Polyester (RM0186) + 29.00% Mixed Fibers (RM0258)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	30.00% Recycled pre-consumer Cotton (RM0106) + 15.00% Flax (Linen) (RM0108) + 5.00% Polyamide (RM0182) + 30.00% Acrylic (RM0156) + 15.00% Polyester (RM0186) + 5.00% Viscose (RM0238)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled pre-consumer Cotton (RM0106) + 15.00% Polyamide (RM0182) + 25.00% Acrylic (RM0156) + 10.00% Polyester (RM0186)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.00% Recycled pre-consumer Cotton (RM0106) + 25.00% Polyester (RM0186)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled pre-consumer Cotton (RM0106) + 25.00% Acrylic (RM0156) + 25.00% Polyester (RM0186)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	37.00% Recycled pre-consumer Cotton (RM0106) + 54.00% Flax (Linen) (RM0108) + 9.00% Polyester (RM0186)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04

Dyed fabrics (PC0025)	Woven fabrics (PD0059)	80.00% Recycled pre-consumer Cotton (RM0106) + 20.00% Polyester (RM0186)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	65.00% Recycled pre-consumer Cotton (RM0106) + 25.00% Polyester (RM0186) + 10.00% Viscose (RM0238)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	67.00% Recycled post-consumer Wool (RM0082) + 28.00% Polyester (RM0186) + 2.00% Mixed Fibers (RM0258) + 3.00% Polyamide (RM0182)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	45.00% Recycled post-consumer Wool (RM0082) + 30.00% Viscose (RM0238) + 15.00% Polyamide (RM0182) + 10.00% Cotton (RM0102)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Recycled post-consumer Wool (RM0082) + 25.00% Polyester (RM0186) + 5.00% Polyamide (RM0182)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.00% Recycled post-consumer Wool (RM0082) + 25.00% Polyester (RM0186)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.00% Recycled post-consumer Wool (RM0082) + 20.00% Polyester (RM0186) + 5.00% Polyamide (RM0182)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186) + 20.00% Recycled pre-consumer Cotton (RM0106)	GRS	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	30.00% Recycled pre-consumer Cotton (RM0106) + 60.00% Flax (Linen) (RM0108) + 10.00% Polyester (RM0186)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	20.00% Recycled pre-consumer Cotton (RM0106) + 80.00% Polyester (RM0186)	GRS (No label)	5298,6811,681 3,6816,10511,1 1136,11404,11 566,11573,131 04

Place and Date of Issue  
Bologna, 2023-07-23

Certification Body

Standard

  
Paolo Zumaca

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**LUILOR S.P.A.**  
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility Name - Number	Address	Process Categories	Standards
LUILOR S.P.A. (MAIN) - 5298	Via Dei Tintori 13/15/17 Montemurlo 59013 Toscana, Italy	Design (PR0016), Spooling (PR0022), Weaving (PR0033)	GRS

**Associated Subcontractor Appendix**

None

**Independently Certified Subcontractor Appendix**

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
Gruppo Colle srl - ICEA-TX-283	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2024-02-11	Via G. Di Vittorio 3/5 Usella - Cantagallo 50025 Toscana, Italy	Dyeing (PR0008)	GRS
Vela srl - ICEA-TX-1465	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-11-24	Via Dei Confini 24 Prato 50047 Toscana, Italy	Dyeing (PR0008)	GRS
Tintoria - Rifinitone Banelli srl - ICEA-TX-659	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2024-05-14	Via Del Molinuzzo 63 Prato 59100 Toscana, Italy	Dyeing (PR0008), Finishing (PR0012)	GRS
Orditura Bessi 4.0 - CB-CUC - 1170290	CB-CUC - Control Union Certifications b.v. Netherlands	2024-06-05	Via Croce Rossa 3/15 Montale 51037 Toscana, Italy	Warping (PR0022)	GRS
RIFIMAGLIE SRL - ICEA-TX-2301	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-10-18	Via Giacomo Puccini 131/133/135 Montemurlo 59013 Toscana, Italy	Finishing (PR0012)	GRS
Rifinitone Tessilnova s.r.l - ICEA-TX-2077	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-11-18	Via Amalfi 15 Montemurlo 59013 Toscana, Italy	Finishing (PR0012)	GRS
LA PIRAMIDE CONTROLLO TESSUTI S.R.L. - 00053052	CB-CPB - CCPB Srl	2023-10-25	Via Lungo Il Ficarello 3/20 Prato 59100 Toscana, Italy	Weaving (PR0033)	GRS
TEXPO S.R.L - 00053053	CB-CPB - CCPB Srl	2023-10-25	Via Via Lungo Il Ficariello 3/1 3/1 Prato 59100 Toscana, Italy	Weaving (PR0033)	GRS
FILTEX COMO SRL - ICEA-TX-263	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2024-05-31	Via Galvani 3 Luisago 22070 Lombardia, Italy	Dyeing (PR0008), Finishing (PR0012)	GRS

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Standard

